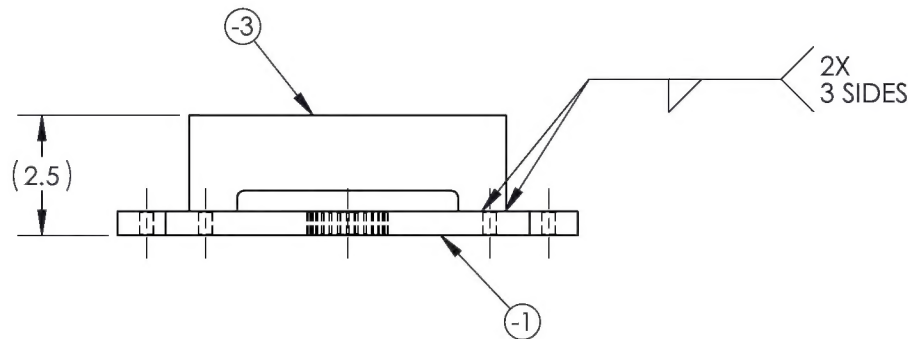
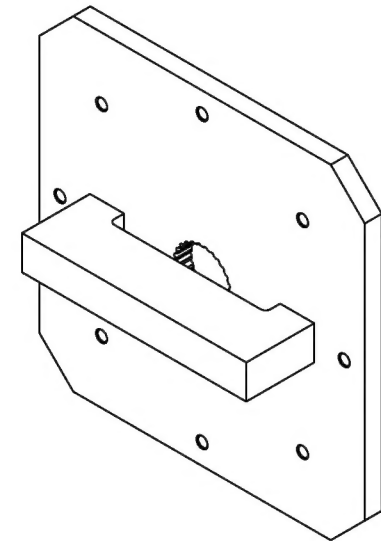
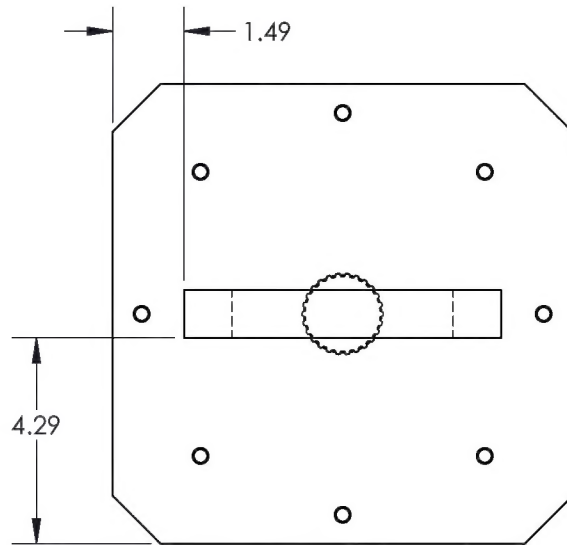


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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



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URF 19-1150 19.10.31 (VM)

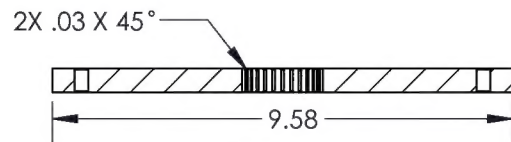
NOTE:
REF. BELL T/N: T103139-101.

RED BARN MACHINE	
TITLE INTERNAL SPLINE WRENCH ASSY, DRIVESHAFT ASSY.	
DWG NO. RB T103139-101	REV
MAT'L	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 .XX ± .01 .X ± .1	HEAT TREAT FINISH CAD PLATE YELLOW
FRACTIONS ± 1/32 ANGLES ± 5°	SPEC QQ-P-416F, TYPE II, CLASS II
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 214ST
SCALE 1:4	DATE 12/16/2013
SHEET 1 OF 3	

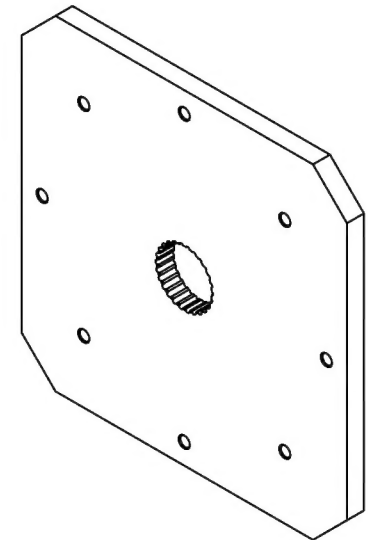
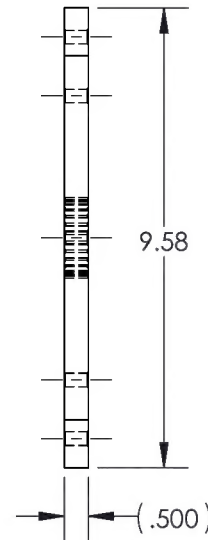
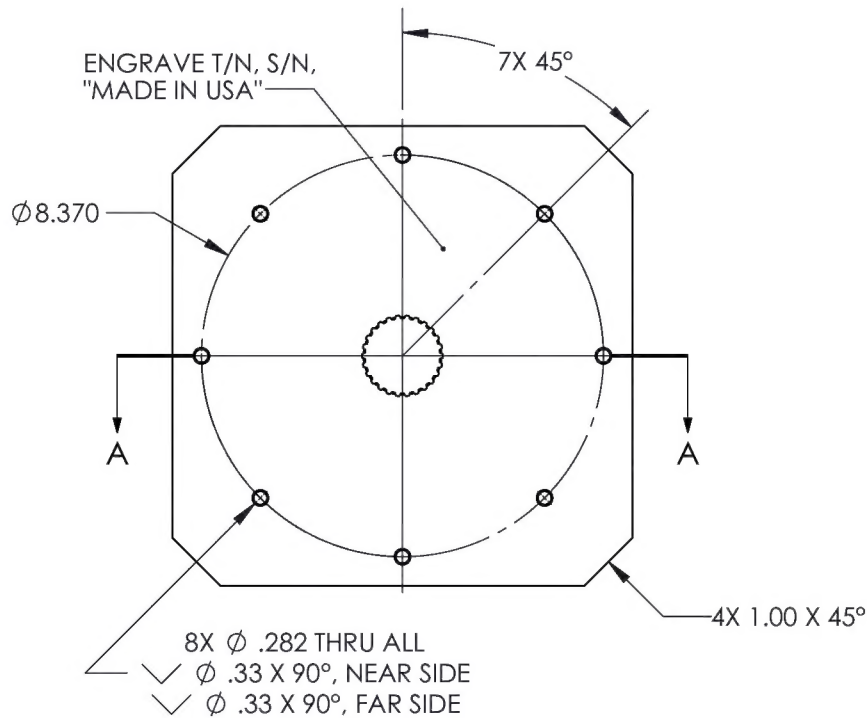
ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	PLATE	1018	1/2 X 10 X 10	2
			-3	1	CLAMP	1018	1 X 2 X 6-3/4	3

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REVISIONS			
REV	DESCRIPTION	DATE	INITIAL



SECTION A-A



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SPLINE DATA

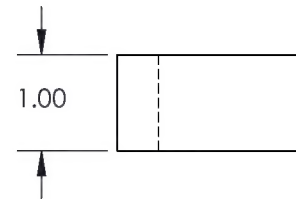
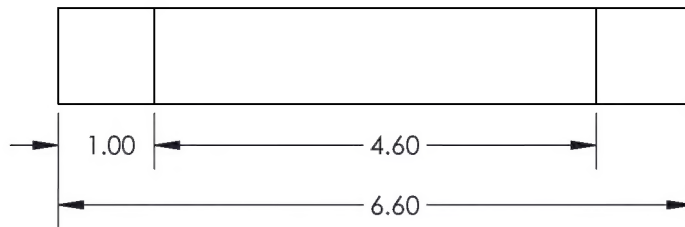
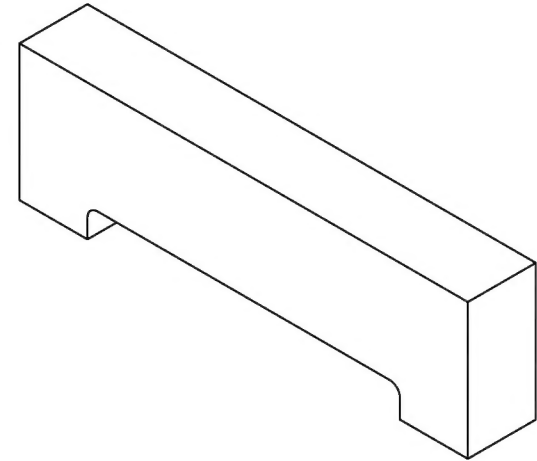
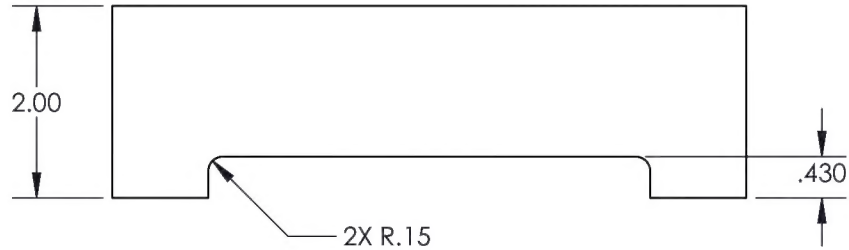
NO. TEETH	26
DIAMETRAL PITCH	16/32
PRESSURE ANGLE	30°
BASE DIA.	1.4073
CIRCULAR PITCH	.1963
PITCH DIA.	1.6250
MAJOR DIA.	1.6875
MINOR DIA	1.5625 - 1.5675
ROOT	FLAT

(-1)
PLATE

<div> <div> <div>RB</div> <div>RED BARN MACHINE</div> </div> </div>			
TITLE INTERNAL SPLINE WRENCH ASSY, DRIVESHAFT ASSY.			
DWG NO. RB T103139-101-1			REV
MAT'L 1018		DRAWN BY: CLOUGH	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		APPROVED <i>D Weil</i>	
.XXX ± .005 FRACTIONS ± 1/32		HEAT TREAT	
.XX ± .01 ANGLES ± 5°		FINISH SEE SHEET 1	
.X ± .1		SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		USED ON MODEL	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		BELL 214ST	
SCALE 1:4	DATE 12/16/2013	SHEET 2 OF 3	

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



UNDER REVIEW

URF 19-1150 19.10.31 (VM)

(-3)
CLAMP

RED BARN MACHINE	
TITLE INTERNAL SPLINE WRENCH ASSY, DRIVESHAFT ASSY.	
DWG NO. RB T103139-101-3	REV
MAT'L 1018	DRAWN BY: CLOUGH
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>D Weil</i>
.XXX ± .005 FRACTIONS ± 1/32	HEAT TREAT
.XX ± .01 ANGLES ± 5°	FINISH SEE SHEET 1
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	BELL 214ST
SCALE 1:2	DATE 12/16/2013
SHEET 3 OF 3	